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PATENT- OG VAREMÆRKESTYRELSEN

VENETIAN BLINDTECHNICAL FIELD

- 5 The present invention relates to venetian blinds and more particularly to slats and corresponding fastening means of the slats and to the control means for lifting and tilting of the slats.

BACKGROUND OF THE INVENTION

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- The trend in many modern buildings is to use large window panels. The architectural desires lead to façades that require screens against sunlight. Most commonly conventional laminar blinds are used to provide the required shading. The size of the slats of such blinds and the maximum free span between the support cords are, however, limited. Simply scaling up the blinds and slats would lead to various kinds of stability problems. Typically in venetian blinds presently available the slats have dimensions up to about 10-cm width and a free span between the support cords of about one meter. The limited span between the support cords and the consequent high number of support cords combined with a large number of narrow slats may spoil the original aesthetic effect provided by the large glass panels. Another solution has been to limit the size of the glass panels to the dimensions of the available blinds, thus limiting the architectural freedom.

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- Furthermore large, unbroken window panels may lead to acoustical problems in the room bounded by these panels due to undesirable sound reflections from these panels. It would hence be desirable to have access to venetian blinds with extended length of the slats and corresponding extended span between support cords, which venetian blinds could also, for instance as an option, provide desired acoustical damping of reflections from panels covered by the venetian blinds.

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- Furthermore the removal of slats for instance for replacement of these can in many prior art venetian blinds be a cumbersome process, and it would hence be desirable to provide venetian blinds of the above kind shaped and attached to tilt cords in a manner that would facilitate removal of individual slats.

## DISCLOSURE OF THE INVENTION

On this background, it is the object of the present invention to provide a venetian blind of the kind referred to initially, which overcomes the above-mentioned problems.

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It is thus an object of the present invention to provide a venetian blind which can be used to cover large window panels comprising slats of a considerable longitudinal extension and with a large span between the support cords or tilt cords for suspending the slats and where the individual slats can furthermore easily be removed and  
10 replaced without having to remove other slats of the venetian blind and without the application of tools.

This object is achieved in accordance with independent claim 1 by providing a venetian blind that allows use of slats with dimensions that were hereto not possible.  
15 In order to increase the usable dimensions of the slats of the venetian blind, the overall rigidity of the slats must be sufficiently high, and this is attained according to the invention by providing slats comprising an elongated main portion on either longitudinal side hereof provided with edge portions comprising a first portion and an opposing second portion forming a space therebetween, where said edge portions are  
20 furthermore provided with a gap, through which gap said space is accessible from outside. These edge portions on the one hand increases the overall rigidity of the slats and serves on the other hand as attachment means on the slats for connecting the slats to support cords or tilt cords, as will be described further in the following. The dimensions of said space are larger than the dimensions of the gap, whereby an  
25 attachment means connected to the support cords and inserted through said gap will be retained in a releasable manner within the space in the edge portions of the slats as will be described in more detail in the following.

According to an embodiment of the invention the rigidity of the slats is furthermore  
30 increased by providing said main portion with an arched cross-sectional shape, but other cross-sectional shapes, including planar slats, are also within the scope of the present invention.

In order to further increase the overall rigidity of the slats the main portion 2 could also  
35 be corrugated or even be provided with downwardly extending ribs on the bottom surface of the main portion.

According to the invention attachment means for releasable attachment of the slats to supporting cords are inserted into the edge portions through said gap, said attachment means being also attached to the supporting cords. The releasable attachment means may be resilient in order to make it pass through a gap surrounded by substantially  
5 rigid boundaries, but it is also possible according to the invention to surround the gap by resilient boundaries for passage of substantially rigid attachment means through the gap. The attachment means according to the invention is thus formed for insertion through said gap into said space for engagement with at least some of the boundaries of said space. Some embodiments of attachment means for use with the slats  
10 according to the invention are shown and described in the detailed description of the invention, but modifications and variations of these embodiments would also be possible without departing from the scope of the invention.

The present venetian blind provides for slats with a width in excess of 200 mm, free  
15 spans between the supporting cords of up to 2.5 m and more, slats with a length of at least 4 meters and a height of the blind of 6 m and more. It is understood that it is within the scope of the invention to apply more than two pairs of supporting cords if necessary in connection with very long slats, i.e. slats with a length by far exceeding the stated 4 meters.

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The slats according to the invention can be made of a number of different materials. Typically the slats are made of a suitable metal, such as aluminium or steel, but other metals can also be used. Also a composite material may be used or the slats can be moulded in fibreglass etc. The prime prerequisite governing the choice of material is  
25 the necessary rigidity of the slats, but it is possible to some extent to compensate for reduced rigidity due to the choice of material by proper shaping of the slats.

It is a further object of the present invention to provide a venetian blind, which can be used to influence the acoustical characteristics of the room, in which the venetian blind  
30 is used. This object is attained according to the invention by providing at least certain portions of the slats with an acoustic damping arrangement. Thus according to an embodiment of the invention, it is possible between said edge portions of the slats to place a longitudinally extending bottom panel, preferably - although not necessarily - extending along the entire longitudinal dimension of the slat. This panel is preferably  
35 substantially planar, but other shapes could also be used, and may even prove desirable under certain circumstances. This panel can serve at least two functions. It

may provide the slats with a more attractive appearance as seen from the bottom side of the slats and/or it may be utilised as an acoustic structure to improve the sound dampening characteristics of the slat. For this purpose the panel may be provided with through holes or slits providing access to the region between the panel and the main  
 5 portion of the slat and this region may be provided with appropriate sound damping material in a manner known per se. In stead of a perforated panel other sound damping structures, such as a suitable fabric may also be used.

In order to obtain an aesthetically satisfactory effect it is important to suspend and  
 10 operate the slats in a manner that ascertains proper alignment of all slats both in situations where the slats are stationary and during raising, lowering and tilting operations of the slats, as even minor deviations from proper alignment may subtract materially from the overall appearance of the venetian blind. As mentioned above it is furthermore desirable to be able to remove and replace individual slats easily and  
 15 preferably without the application of tools. These requirement are fulfilled according to the invention by the use of a combined lift and tilt system comprising at least two pairs of tilt cords, each of the tilt cords being attached to the individual slats by means of releasable, preferably resilient clips for insertion into said edge portions of the slats. Running parallel with and preferably in close proximity to at least two pairs of said tilt  
 20 cords there are provided lift cords, attached at the lower end to the lowermost slat of the venetian blind and at the upper end to a combined lift and tilt mechanism, to which mechanism also the tilt cords are connected. The extension of the lift cords in parallel with the tilt cords may be ascertained by passing the lift cords through loops formed on the tilt cords for instance at the level of each individual slat, but other means of  
 25 maintaining a parallel arrangement of the lift and tilt cords may also be conceived by a skilled person, without departing from the scope of the present invention.

According to a specific embodiment of the invention, which will be described in more detail in the detailed description of the invention, two pairs of tilt cords are applied  
 30 running in parallel with and in close proximity to two corresponding pairs of lift cords in the manner outlined above. According to this embodiment the points of attachment of lift- and tilt cords to the slats are located at a distance from either end of the slats substantially equal to  $1/5$  of the total length of the slats, thus leaving a free span between the two pairs of lift/tilt cords of substantially  $3/5$  of the total length of the slats.  
 35 But other arrangements, comprising even more than two systems of lift- and tilt cords could also be used for instance for very long slats.

It is a further object of the present invention to provide a simple and yet reliable lift- and tilt mechanism which can be preferably driven by a single drive means, for instance an electrical motor, operating all pairs of lift- and tilt cords of the venetian blind. It is however understood, that separate drive means could also be used for each  
5 pair of lift- and tilt cords without departing from the invention.

According to the invention the combined lift- and tilt mechanism (in the following referred to as a mono-control mechanism) is positioned on a longitudinally extending shaft driven for rotation by appropriate drive means such as an electrical motor. The  
10 drive means can either be placed external of the shaft or be incorporated into a hollow portion of the shaft.

The mono-control mechanism according to the invention comprises a tubular member mounted for rotation with and axial displacement over said drive shaft and guide  
15 means for maintaining the lift cords in their proper axial position and for directing the lift cords to the outer circumferential surface of said tubular member, whereby the lift cords upon rotation of said tubular member will become helically wound on or off the circumferential surface of the tubular member resulting in the slats being raised or  
20 lowered as the tubular member rotates.

According to one embodiment of the present invention said tubular member on the outer circumferential surface hereof is provided with a single thread for accommodating each of said lift cords of a given pair of lift cords in the same thread.

25 According to another embodiment of the present invention said tubular member on the outer circumferential surface hereof is provided with a double thread for accommodating each of said lift cords of a given pair of lift cords in separate threads hereof.

30 In either of the above embodiments of the mono-control mechanism according to the invention the rotation of the tubular member together with the fact that the lift cords extending downwards towards the slats are restricted from axial movement in itself makes the tubular member undergo axial displacement, whereby the lift cords wind on or off the tubular member in one single, axially extending layer of cord as the tubular  
35 member rotates with the drive shaft. However, according to a third alternative embodiment of the mono-control mechanism according to the invention said

single/double thread provided on the outer circumferential surface of the tubular member is in engagement with a corresponding thread in a stationary bearing supporting the tubular member, this arrangement giving rise to the axial displacement of the tubular member and facilitates the proper winding on or off of the lift cords on the tubular member. In the third embodiment of the invention a gap of sufficient dimensions is formed between said thread(s) on the tubular member and on the stationary bearing for accommodation of the lift cords in said gap.

According to the invention the mono-control mechanism furthermore comprises tilt means for connection to the tilt cords of a given pair of lift- and tilt cords, said tilt means comprising a cylindrical tilt house provided coaxially about said drive shaft and connected to this for co-rotation herewith, around the outer circumferential surface of which tilt house there is provided a tilt member following said rotation of the tilt house over a predetermined angular range due to friction between the tilt member and the tilt house. This range is determined by first means provided on the tilt member during said rotation being broad into contact with corresponding stationary abutment means. The tilt cords are wound around the tilt member, so that rotation of the tilt member in one direction makes one tilt cord of the given pair of tilt cords unwind from the tilt member and the other tilt cord of the given pair of tilt cords wind upon the tilt member. By proper dimensioning of the diameter of the tilt house and tilt member relative to the width of the slats the slats can be broad to undergo a tilting movement over an angular range of approximately 180 degrees, i.e. the slats can tilt between a substantially vertical position, where adjacent edges of the slats are in contact with each other to form one closed surface of the venetian blind through a horizontal position of the slats and to the opposite, substantially vertical position of the slats. Modifications of the ratio between the diameters of the tilt house/tilt member and the width of the slats can be used to restrict the angular tilt range, if desirable.

According to the invention the tilt member encircling the tilt house can be radially rigid, but it is also possible to provide the tilt member according to the invention with a certain degree of radial resiliency. Thus for instance a tubular tilt member could be provided with a gap radially extending through the tilt member. Radial resiliency of the tilt member has the advantageous effect that once the rotation of the tilt member relative to the tilt house, as described above, is stopped by said engagement with the abutment means continued rotation of the drive shaft and the tilt house (for lowering or raising the slats) will tend to increase the inner diameter of the tilt member due to the

fact that one end of the tilt member is prevented from rotation and that a frictional force is exerted between the contact surface of the tilt member and the tilt house. Thereby the frictional force between the tilt house and the tilt member is reduced, which is advantageous from the point of view of the drive means driving the drive shaft and the tilt house. Thus by providing radial resiliency to the tilt member the drive means can use practically all of its power to raise or lower the slats without wasting power to overcome unnecessary friction between the tilt house and the tilt member. Substantial friction between the tilt house and the tilt member is thus only present, when it is needed, i.e. when the tilt of the slats must be changed, in which situation rotation of the tilt member is not prevented by engagement with the stationary abutment means.

According to one embodiment of a tilt member according to the invention said tilt member is a tubular member comprising a main portion and a collar defining an intermediate groove for accommodating the tilt cords.

In order to prevent light from penetrating through the contact regions along the longitudinal edges of the slats portions of the regions of the edges of the slats can be provided with sealing material, such as felt, rubber etc.

A number of advantageous effects are attained by the venetian blind system according to the invention. Thus the attachment of the slats along the longitudinal edges hereof is highly advantageous from an aesthetical point of view due to the omission of passages cut through the main portion of the slats, as it is typically done in most known venetian blind systems for passage of a lift cord. The absence of passages through the main portion of the slats is also advantageous from the point of view of control of passage of light through the venetian blind. In venetian blinds comprising very large slats as is typically the case in connection with the venetian blind according to the invention comparatively large passages would have to be provided through the slats for the passage of a lift cord, and such passages would have to extend over a substantial portion of the width of the slats in order to make it possible to tilt the slats to their two substantially vertical positions. Thus even if corresponding edge portions of adjacent slats were brought into tight contact with each other - in order to prevent light from penetrating the venetian blind - light would still penetrate said comparatively large passages in the slats. A complete darkening of the room would hence not be possible with slats comprising said passages, but can be attained with the venetian blind

according to the invention. If necessary sealing material, such as rubber, felt etc. can even be provided at the edge portions of the slats to prevent light from penetrating between adjacent slats.

- 5 Also from the point of view of cleaning the slats it is advantageous to have large, unbroken surfaces of the slats without cords penetrating the slats.

Furthermore, as mentioned initially, the presence of the longitudinal edge portions along either edge of the slats increases the overall rigidity of the slats thus providing  
 10 for venetian blinds of great longitudinal extension, typically with the application of only two pairs of lift- and tilt cords. It is thus possible to cover large surfaces, not necessarily only window openings, with a single venetian blind, having large extensions both horizontally and vertically.

- 15 The attachment of the tilt cords along the edge portions makes both initial assembling of the venetian blind easy and also facilitates removal and replacement of single slats without the necessity to dismantle major parts of the whole venetian blind. The easy initial assembling of even venetian blinds of considerable dimensions furthermore opens up for the possibility to purchase the venetian blind in the form of a kit to be  
 20 easily assembled in situ. The slats can for instance be kept in stock in form of very long slats, which can be sold in the lengths actually needed. The ease of assembling the venetian blind in situ is also advantageous from a transportation point of view.

Also from a production point of view the unbroken surface of the slats together with the  
 25 fact that the slats can be made in one piece for instance with the aid of a roll forming technique is highly advantageous.

Finally the slats may be used for altering the acoustical characteristics of a room by the provision of the various forms of acoustic damping arrangements on the slats. The  
 30 tilting of the slats can even be utilised to alter the acoustical effect of the slats, it being possible to obtain either an acoustical hard surface, when the slats are in one of their vertical positions, or various degrees of acoustical damping, when the slats are tilted.

**BRIEF DESCRIPTION OF THE DRAWINGS**

The invention will now be described in more detail with reference to the accompanying drawings, in which

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figure 1 is a cross-sectional view of one slat according to the invention;

figure 2 is a cross-sectional view of the slat shown in figure 3 provided with a sound damping panel on the bottom portion of the slat;

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figure 3a and 3b is a view of a clip used for attachment of the slats to the tilt cords;

figure 4a and 4b are cross-sectional views of two alternative slats according to the invention;

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figure 4c and 4d are alternative attachment means for the slats shown in figure 4a and 4b;

figure 5 is a view of a first embodiment of a combined lift- and tilt mechanism (mono-control mechanism) according to the invention;

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figure 6 is a view of a second embodiment of a combined lift- and tilt mechanism (mono-control mechanism) according to the invention;

figure 7a is a schematic perspective view of the tilt mechanism according to the invention;

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figure 7b a schematic view of the tilt mechanism according to the invention as seen from one longitudinal end of the tilt mechanism;

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figure 8 is a schematical representation of the venetian blind according to the invention showing only the main components hereof as viewed from the side.

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### DETAILED DESCRIPTION OF THE INVENTION

In the following a detailed description of a presently preferred embodiment of the invention is given.

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With reference to fig. 1 there is shown a cross sectional view of one slat according to the invention generally designated by 1. The slat comprises a longitudinally extending main portion 2, which according to this embodiment is upwardly arched, although other cross sectional shapes may also be conceived. The slat comprises front and rear longitudinal edge portions 3 comprising first portions 3' in the following referred to as top portions, and is furthermore provided with inwardly extending second portions 4 - in the following referred to as bottom portions 4, which in the shown embodiment are substantially planar. These bottom portions 4 terminates in attachment portions 5 directed towards the bottom surface of the main portion 2 of the slat. Between the attachment portions 5 and the bottom surface of the slat there is formed a gap 6 for insertion of appropriate attachment means 12 into the space formed between the top portion 3', the bottom portion 4 and the attachment portion 5.

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The slat according to this embodiment may be produced in a simple manner by known techniques, such as roll forming.

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With reference to figure 2 there is shown an optional embodiment of the slat 1 according to the invention, where the slat 1 has been provided with a bottom panel 7, which may be substantially planar as shown in figure 2, but which could also have other cross-sectional shapes. The panel may comprise one single unbroken surface, and for instance be provided for purely decorative purposes or it may be formed as a sound damping element in a manner known per se for instance by the provision of a suitable pattern of passages 8 through the panel. These passages can for instance be circular or have the form of elongated slits, although many other shapes would also be possible. Along the longitudinal edges of the panels 7 the panels are provided with attachment portions 11 for releasable attachment to the slats 1 for instance along the attachment portions 5 or via the gaps 6 herein. For optimal sound damping characteristics the bottom panels 7 may furthermore be provided with a sound damping fabric 9 covering said passages 8. Furthermore the internal volume 10 formed between the bottom panel 7 and the bottom surface of the main portion 2 of the slat 1 may be provided with appropriate acoustic damping material. It would also

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be possible solely to apply a fabric instead of the panel, and provide this fabric with suitable attachment means along the edges hereof.

5 A number of attachment means could be envisaged for the slats according to the present invention. The prime prerequisite for these attachment means is their ability to pass through the gap between the first and second edge portions of the slat and to be retained within the space between these portions after passage through the gap.

10 With reference to figure 3a and 3b there is shown an embodiment of attachment means 12 for use with the slats 2 according to the invention, where it is assumed, that the edge portions 3 are substantially rigid, i.e. the gap 6 is bounded by substantially rigid boundaries between 5 and 3'. The attachment means according to this embodiment consists of a clips of metal wire or other suitable material formed in a symmetrical manner about a central loop portion 16 and furthermore comprising a first  
15 leg portion 15 substantially in the plane of the central loop portion 16 and second and third leg portions 14, 13 in a plane forming an angle A relative to the plane of the central loop portion 16 and the first leg portion 15. The angle A is chosen in accordance with the corresponding angle B between the first and second edge portions 3' and 4 of the slat 2 in such a manner that the attachment means 12  
20 becomes retained within the space 3" of the edge portion 3 after insertion through the gap 6. Through the loop portion 16 a cord 17 connects the slat 2 to the tilt cord 19, thereby suspending the slat 2 from the tilt cord 19. Opposite the cord 17 there is provided at loop 18, through which the lift cord 20 passes, whereby the lift cords 20 will run substantially parallel with the tilt cords 19.

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With reference to figure 4a and 4b there are shown schematical representations of slats of other cross-sectional shapes according to the present invention. Numerous other shapes would of cause also fall within the scope of the invention as defined by the appended claims.

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The attachment means shown in figure 3a and 3b can not be used in connection with the edge portions 3 shown in figure 4a and 4b. A couple of alternative embodiments of attachment means for use with the edge portions in figure 4a and 4b are shown in figure 4c and 4d. The attachment means shown in figure 4c comprises a cylindrical rod  
35 23 made from a material of sufficient resiliency to allow it to pass through the gap 6 shown in figure 4a and 4b and provided with a circumferential groove 24 for fastening

the cord 25 connected to the tilt cord 19. Alternatively the cord 25 could also be embedded in the cylindrical rod 23 for instance during moulding hereof or passed through a passage provided in the cylindrical rod 23. As an alternative to the cylindrical rod 23 a resilient sphere 26 as shown in figure 4d could also be used. It is understood  
 5 that the above attachment means could alternatively be made of a rigid material if the edge portions 3 are resilient as described above.

With reference to figure 5 there is now shown a schematic representation of a first embodiment of a mono-control mechanism 30 for use in the venetian blind according  
 10 to the invention for controlling a single pair of lift- and tilt cords. This mechanism is attached to a housing 31 mounted for instance in the upper portion of a window opening or in the ceiling. The main components of the venetian blind according to the invention comprise a longitudinally extending shaft 33, which can be common for a number - typically two - of mono-control mechanisms, although separate shafts 33 for  
 15 each of a plurality of mono-control mechanisms could also be envisaged, each being provided with suitable drive means, such as a motor designated by reference numeral 34. In the first of these cases synchronisation of the mono-control mechanisms are ascertained through application of a common drive shaft but in the latter case means for synchronisation of the different mono-control mechanisms may be necessary.  
 20 According to the embodiment shown in figure 4 at least a part of the shaft 33 is hollow for accommodation of the motor 34 within the shaft, but other arrangements of motors and drive means connecting the shaft and the drive shaft 35 of the motor could also be used without constituting a departure from the mono-control mechanism according to the present invention. In the embodiment shown the drive shaft 35 of the motor is  
 25 attached to the abovementioned housing 31.

Around the shaft 33 there is provided a tubular member 36 dimensioned for rotation with the shaft 33 and for axial displacement over a predetermined longitudinal distance of the shaft 33, this displacement being indicated by the arrow C in figure 4 and 5. The  
 30 combined rotation with the shaft 33 and simultaneous displacement hereon is obtained according to this embodiment of the mono-control mechanism by engagement between an engagement means 37 extending radially inward from the tubular member 36 and into engagement with a longitudinal channel 38 provided in the shaft 33. The tubular member 36 is mounted for rotation relative to the housing 31 by means of an  
 35 appropriate bearing 40, which is only shown schematically in figure 4 and 5.

As shown in figure 5 a pair of lift cords 20 for raising or lowering of the slats 2 are wound helically around the tubular member 36. In order to maintain the lift cords 20 on their proper longitudinal position during rotation of the shaft 33 and the tubular member 36 the lift cords 20 are in the embodiment shown directed through channels 46  
5 provided in the bearing 40, but it is understood that other arrangements for maintaining the longitudinal position of the lift cords 20 could also be used without departing from the mono-control mechanism according to the invention. The ends 43 of the lift cords are fixed to the tubular member 36. The winding of the lift cords 20 onto and off the tubular member 36 takes place in a double helical manner as indicated in the figures,  
10 where one lift cord is shown in black and the other in an open representation. When the shaft 33 and the tubular member 36 rotates, controlled by the motor 34, the longitudinal retainment of the lift cords 20 in their downward direction towards the slats 2 forces the tubular member to undergo longitudinal displacement relative to the shaft, whereby the lift cords 20 are wound on of off the tubular member 36 according to the  
15 direction of rotation hereof.

A second embodiment of the mono-control mechanism according to the invention is shown in figure 6. According to this embodiment the tubular member 36 is on the circumferential surface hereof provided with threads 39 for engagement with  
20 corresponding threads 44 in the stationary bearing 40. According to this embodiment the longitudinal displacement of the tubular member 36 on the shaft 33 is attained by the engagement between the thread 39 on the tubular member 36 and the thread 44 in the stationary bearing 40. The thread on the tubular member 36 furthermore serves the purpose of ascertaining a reliable winding on and off of the lift cords 20 on the  
25 tubular member, as the thread is formed to accommodate the two lift cords 20 of a given pair of lift cords within a single groove of the thread. The thread according to this embodiment is thus a single thread formed to accommodate two cords in side by side relation in the single groove of the thread.

30 According to a third embodiment of the mono-control mechanism according to the invention (not shown) the single thread comprised in the second embodiment is replaced by a double thread, each thread accommodating one of the lift cords 20 of the given pair of lift cords.

35 According to a preferred version of the above second and third embodiments of the mono-control mechanism according to the invention the inner circumferential surface

of a cylindrical tilt house 41, which will be described in the following, substantially touches the crests of the thread 39 on the tubular member 36, whereby substantially closed spaces for accommodating the lift cords 20 are formed between the tubular member 36 and the inner circumferential surface of the cylindrical tilt house 41, thus preventing the lift cords 20 from becoming entangled or leaving contact with the tubular member 36 during operation of the mechanism.

In order to be able to accommodate the lift cords 20 in the region between the tubular member 36 and the stationary bearing 40 a sufficient space must of cause be provided between the corresponding threads as depicted in figure 6. A preferable choice of thread has proved to be a trapezoidal thread, although other shapes could also be used.

With reference to figure 7a and 7b there is now shown a tilt mechanism according to one embodiment of the present invention. Thus referring to figure 7a said tilt mechanism comprises a cylindrical tilt house 41 provided coaxially about and connected to said drive shaft 33 for co-rotation herewith, around the outer circumferential surface of which tilt house 41 there is provided a circular, radially resilient tilt member 42. The tilt member 42 may comprise an axially extending gap 47 to allow the tilt member 42 to expand radially, although this is not a necessary prerequisite for the function of the tilt mechanism. The diameter of the tilt member 42 is chosen such that a frictional force is exerted between the tilt member and the tilt house 41, whereby a rotation of the tilt house 41 will cause the tilt member 42 to undergo rotation simultaneously with the tilt house 41 and the drive shaft 33. The rotation of the tilt member 42 in the direction of the arrow D will however be prevented, when a tongue 48 provided in the vicinity of the gap 47 makes contacts with a stationary abutment 50. Similarly, for a rotation in the opposite direction, as indicated by the arrow E, rotation of the tilt member 42 will be prevented, when a tongue 49 makes contact with a stationary abutment 51.

Referring to figure 7b there is shown a schematic representation of details of the tilt mechanism according to the invention. The tilt cords  $19_1$  and  $19_2$  of the venetian blind are attached to substantially diametrically opposite points 56 and 57 respectively on the tilt member 42 and wound around the tilt member (accommodated in a groove 52 provided in the tilt member between a main portion 54 hereof and a collar 53, although this is not apparent from figure 7b). Thus a rotation of the tilt member 42, which

according to this embodiment of the tilt mechanism takes place over an angular range of approximately 360 degrees, corresponding either to contact between the tongue 48 and the abutment 50 or to contact between the tongue 49 and the abutment 51 (hidden behind the abutment 50 in figure 7b) makes one of the tilt cords 19<sub>1</sub> move for  
 5 instance in a downward direction and the other tilt cord 19<sub>2</sub> move in an upward direction. The slats 2 attached to the tilt cords thus undergo a tilting movement. By proper choice of the ratio between the diameter of the tilt house 41 and the width of the slats 2 it is thus possible to make the slats 2 tilt between a first, substantially vertical position I and the opposite, also substantially vertical position II as shown in  
 10 figure 6c. The angular tilt range of the slats 2 can be changed either by changing the diameter of the tilt house 41 or by changing the positions of the abutments 50, 51, thereby preventing the tilt member 42 from undergoing substantially a full 360 degrees rotation.

15 In the state shown in figure 7b the tilt house 41 rotates counterclockwise as indicated by the arrow E, whereby the tongue 48 has been brought into contact with the abutment 50. The tilt member 42 is thus prevented from further counterclockwise rotation. The frictional force F between the tilt house 41 and the tilt member 42 will hereafter tend to increase the width of the gap 47 in the tilt member 42, thus  
 20 increasing the diameter hereof and hence reducing the frictional force between the tilt house and the tilt member as previously described. By a subsequent clockwise rotation of the tilt house 41 the tilt member 42 becomes free to rotate with the tilt house 41 until engagement between the other tongue 49 and the corresponding abutment 51 is established. By a further clockwise rotation of the tilt house 41 the diameter of tilt  
 25 member 42 will again tend to increase, thereby reducing the frictional force between the tilt house 41 and the tilt member 42.

In the state shown in figure 7b the tilt cord 19<sub>1</sub> has been wound maximally off the tilt member 42, thus leaving approximately ½ turn of cord on the circumference of the tilt  
 30 member 42. The other tilt cord 19<sub>2</sub> is wound maximally on the tilt member 42 corresponding to approximately 1 ½ turn of cord.

With reference to figure 8 there is finally shown an overview of an embodiment of a venetian blind according to the invention comprising the slats 2, attachment means 12  
 35 and mono-control mechanism 30 according to the invention as described in detail above.

The slats can as an option be provided with resilient bands in contact regions between adjacent slats in order to prevent light from penetrating the contact regions between the slats. Also such resilient bands would prevent the generation of noise when adjacent slats are broad into contact with each other during operation of the venetian  
 5 blind.

Although various embodiments of the present invention have been shown and described in the preceding parts of the detailed description it is understood that a person skilled in the art may conceive other embodiments of the invention without  
 10 departing from the scope of the invention as defined by the following claims.

#### REFERENCE NUMERALS

1. Slat
- 15 2. Main portion of slat
3. Longitudinal edge portions of slat
4. Bottom portions of slat
5. Attachment portions of slat
6. Gap
- 20 7. Bottom panel
8. Passages
9. Fabric
10. Internal volume
11. Attachment portions of bottom panel
- 25 12. Attachment means
13. Third leg portion
14. Second leg portion
15. First leg portion
16. Central loop portion
- 30 17. Attachment cord
18. Loop
19. Tilt cord
20. Lift cord
21. Attachment means
- 35 22. Attachment means
23. Cylindrical rod

- 24. Circumferential groove
- 25. Cord
- 26. Sphere
- 30. Mono-control mechanism
- 5 31. Headrail
- 32. Ceiling
- 33. Shaft
- 34. Motor
- 35. Attachment of motor drive shaft to headrail
- 10 36. Tubular member
- 37. Engagement means of tubular member
- 38. Longitudinal channel
- 39. Thread on tubular member
- 40. Stationary bearing
- 15 41. Cylindrical tilt house
- 42. Tilt member
- 43. Ends of lift cords
- 44. Thread in stationary bearing
- 45. Gap between threads
- 20 46. Channels through stationary bearing for lift cords
- 47. Gap in tilt member
- 48. Tongue attached on one side of gap in tilt member
- 49. Tongue attached on the other side of gap in tilt member
- 50. Abutment
- 25 51. Abutment
- 52. Circumferential groove in tilt member
- 53. Circumferential collar of tilt member
- 54. Main portion of tilt member
- 55. Bottom portion of headrail
- 30

**CLAIMS:**

1. A slat for a venetian blind having front and rear longitudinally extending edge portions (3) connected by a main portion (2), where each of said edge portions (3) comprise a first portion (3') and an opposing second portion (4) forming a space (3'') therebetween, characterised in that said edge portions (3) being furthermore provided with a gap (6), through which gap (6) said space (3'') is accessible from outside, the width of said gap (6) being less than the maximum distance between said first (3') and second (4) portions.
2. A slat for a venetian blind according to claim 1, characterised in that said second portions (4) at the ends hereof facing each other are provided with attachment portions (5) extending towards the lower surface of said main portion (2), and that said gap (6) is provided between the attachment portions (5) and said lower surface;
3. A slat for a venetian blind according to claim 1 or 2, characterised in that said gap (6) has resilient boundaries for facilitation insertion or removal of attachment means through said gap (6).
4. A slat according to claim 2, characterised in that said bottom portions (4) are substantially planar.
5. A slat according to claim 1, characterised in that said main portion (2) is arched.
6. A slat according to claim 1, characterised in that said main portion (2) is substantially planar.
7. A slat according to claim 1, characterised in that said main portion (2) is curved or corrugated.
8. A slat according to claim 1, characterised in that the slats (2) are made from a material of the group comprising metal, a composite or fibreglass.
9. A slat according to claim 8, characterised in that the slats (2) are furthermore covered by veneer.

10. A slat according to claim 1, characterised in that said edge portions (3) are formed as integral parts of said main portion (2).

5 11. A slat according to claim 1, characterised in that said edge portions (3) are formed as separate parts for attachment to said main portion (2).

12. A slat according to any of the preceding claim 1 to 11, characterised in that at least one of said slats is provided with a bottom panel (7) formed for releasable insertion into said gabs (6) formed in the edge portions (3) of the slats (2).

10

13. A slat according to claim 12, characterised in that said bottom panel (7) is provided with a pattern of passages (8) through the bottom panel.

14. A slat according to claim 13, characterised in that said passages (8) are  
15 substantially circular.

15. A slat according to claim 13, characterised in that said passages (8) are elongated slits.

20 16. A slat according to any of the preceding claims 11 to 15, characterised in that the volume (10) formed between the bottom panel (7) and the lower surface of the main portion (2) of the slats is partially or completely filled by an acoustic damping material.

25 17. A slat according to any of the preceding claim 12 to 16, characterised in that said panel (7) is provided with a fabric (9) extending over at least a portion of the bottom panel (7).

18. A slat according to any of the preceding claims 11 to 17, characterised in that said bottom panel (7) is substantially planar.

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19. A slat according to any of the preceding claims 11 to 17, characterised in that said bottom panel (7) is arched.

35 20. A slat according to claim 1, characterised in that said edge portions (3) are provided with sealing means for preventing light from penetrating the regions between adjacent slats, when the slats are in one of their substantially vertical positions.

21. An attachment means for releasable attachment of slats according to any of the preceding claims 1 to 20, characterised in that said attachment means (12, 21, 22) is formed for insertion through said gap (6) into said space (3'') for engagement with the boundaries (3', 4, 5) of said space (3'').

5

22. An attachment means according to claim 21, characterised by comprising a central loop portion (16) connected to a first leg portion (15) lying substantially in the plane of the central loop portion (16) and connected to second and third leg portions (14, 13) lying in a plane forming an angle (A) relative to the plane of the central loop portion (16) and the first leg portion (15).

10

23. An attachment means according to claim 21, characterised in that it is formed as a cylindrical rod (23).

15 24. An attachment means according to claim 21, characterised in that it is formed as a sphere (26).

25. An attachment means according to any of the preceding claims 21 to 24, characterised in that it is resilient for facilitation insertion through said gap (6).

20

26. An attachment means according to any of the preceding claims 21 to 24, characterised in that it is rigid.

25 27. A venetian blind for covering large window panels comprising:

- a plurality of parallel elongated slats according to any of the preceding claims 1 to 20, furthermore comprising:
- 30 - at least two pairs of tilt cords (19) for releasable attachment to said front and rear edge portions (3) of the slats by means of the attachment means (12) according to any of the preceding claims 21 or 22;
- at least two pairs of lift cords (20) running substantially parallel with said tilt cords
- 35 (19) and attached to the lowermost of said slats.

28. A venetian blind according to claim 27, characterised in that each of said pairs of tilt cords (19) and lift cords (20) is operated by separate mono-control mechanisms (30) provided on a common drive shaft (33) driven for rotation by a common drive means (34).

5

29. A venetian blind according to claim 27, characterised in that each of said pairs of tilt cords (19) and lift cords (20) is operated by separate mono-control mechanisms (30) provided on a separate drive shaft (33) for each of said mechanisms (30) driven for rotation by separate drive means (34).

10

30. A venetian blind according to claim 28 or 29, characterised in that each of said mono-control mechanisms (30) comprises a tubular member (36) mounted for rotation with and axial displacement over said drive shaft (33) and guide means (46) for maintaining the lift cords (20) in their proper axial position and for directing the lift cords (20) to the outer circumferential surface of said tubular member (36), whereby the lift cords (20) upon rotation of said tubular member (36) will become helically wound on or off the circumferential surface of the tubular member (36) resulting in the slats (2) being raised or lowered as the tubular member (36) rotates.

31. A venetian blind according to claim 30, characterised in that said tubular member (36) on the outer circumferential surface hereof is provided with a single thread (39) for accommodating each of said lift cords (20) of a given pair of lift cords in the same thread.

32. A venetian blind according to claim 30, characterised in that said tubular member (36) on the outer circumferential surface hereof is provided with a double thread for accommodating each of said lift cords (20) of a given pair of lift cords in separate threads hereof.

33. A venetian blind according to claim 31 or 32, characterised in that said single / double thread provided on the outer circumferential surface of the tubular member (36) being in engagement with a corresponding thread (44) in a stationary bearing (40) supporting the tubular member (36).

34. A venetian blind according to claim 31, 32 or 33, characterised in that said thread(s) is(are) trapezoidal.

35. A venetian blind according to claim 34, characterised in that a gap (45) is formed between said thread(s) on the tubular member (36) and on the stationary bearing (40) for accommodation of the lift cords (20) is said gap (45).

5 36. A venetian blind according to any of the preceding claims 28 to 35, characterised  
in that said mono-control mechanism (30) comprises tilt means for connection to the  
tilt cords (19) of a given pair of lift- and tilt cords, said tilt means comprising a  
cylindrical tilt house (41) provided coaxially about said drive shaft (33) for co-rotation  
herewith, around the outer circumferential surface of which tilt house (41) there is  
10 provided a tilt member (42) following said rotation of the tilt house (41) due to friction  
between the tilt member (42) and the tilt house (41) over a predetermined angular  
range determined by first means (48, 49) provided on the tilt member (42) during said  
rotation being broad into contact with corresponding stationary abutment means (50,  
51), where said tilt cords (19) are wound around said tilt member (42), so that rotation  
15 of the tilt member (42) in one direction makes one tilt cord of the given pair of tilt cords  
unwind from the tilt member (42) and the other tilt cord of the given pair of tilt cords  
wind upon the tilt member (42).

20 37. A venetian blind according to claim 36, characterised in that said tilt member (42)  
is radially resilient.

38. A venetian blind according to claim 37, characterised in that said tilt member (42)  
is provided with an axially extending gap (47).

25 39. A venetian blind according to any of the preceding claims 36, 37 or 38,  
characterised in that said tilt member (42) is a tubular member comprising a main  
portion (54) and a collar (53) defining an intermediate groove (52) for accommodating  
the tilt cords (19).

30 40. A venetian blind according to any of the preceding claims 37, 38 or 39,  
characterised in that the ends of the each of the tilt cords (19<sub>1</sub>, 19<sub>2</sub>) are attached to the  
tilt member (41) at points (56, 57) lying substantially diametrically opposite each other  
on the tilt member (42) and that the tilt cords are wound in opposite directions on the  
tilt member (42).

41. A venetian blind according to claim 28 or 29, characterised in that said drive means (34) is/are a motor/motors fixedly accommodated within said drive shaft(s) (33).

42. A venetian blind according to claim 27, characterised in that each of said lift cords  
5 (20) passes through loops (18) attached to the corresponding tilt cord (19), whereby the lift cord (20) is running substantially parallel with the corresponding tilt cord (19).

43. A venetian blind according to claim 27, characterised by comprising two pairs of  
10 lift- and tilt cords (19, 20), the points of attachment of each of said pairs (19, 20) to the slats (2) being at a distance from either longitudinal end of the slat (2) corresponding to substantially 1/5 of the total length of the slat (2).

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**ABSTRACT**

The invention relates to slats for a venetian blind comprising slats of very large dimensions, both relating to the width of the slats and to the longitudinal extension of the slats. Thus the venetian blind comprising these slats can be made to cover very large window openings or other parts of buildings and rooms. The slats are provided with longitudinal edge portions serving the dual purpose of increasing the overall rigidity of the slats and of providing attachment means for support cords of the slats. The slats are operated by pairs (typically two) of lift and tilt cords running in parallel along the longitudinal edges of the slats, thereby avoiding passages through the slats, which is advantageous both from an aestetical point of view and from the point of view of the necessary production technique for the slats. The invention also relates to releasable attachment means for connection the slats to the tilt cords of the venetian blind. The invention furthermore relates to the venetian blind as such comprising the above slats and attachment means, and due to these is becomes possible to assemble the complete venetian blind in situ in a very easy manner. Also the removal and replacement of individual slats without the necessity to dismantle major portions of the venetian blind is greatly facilitated according to the invention. Finally the invention also relates to a mono-control mechanism for controlling tilting and raising/lowering of the slats.

(It is suggested that figure 8 be shown with the abstract)

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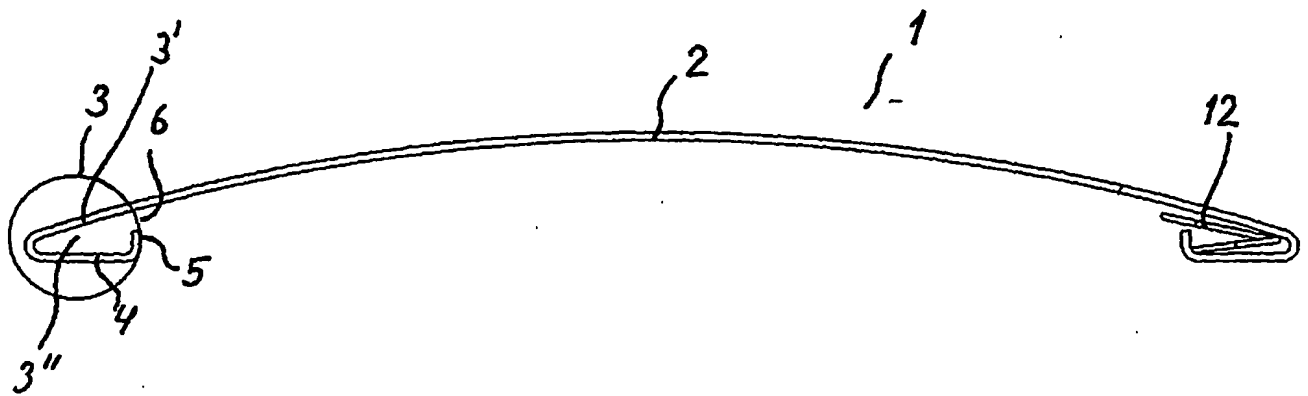


Fig. 1

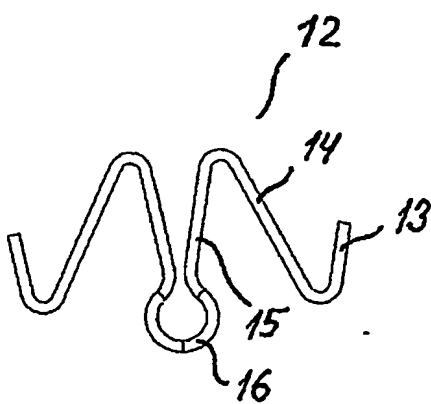


Fig. 3a

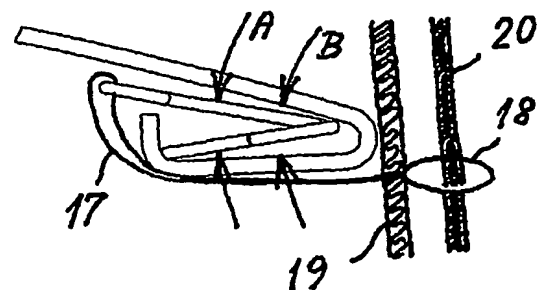


Fig. 3b

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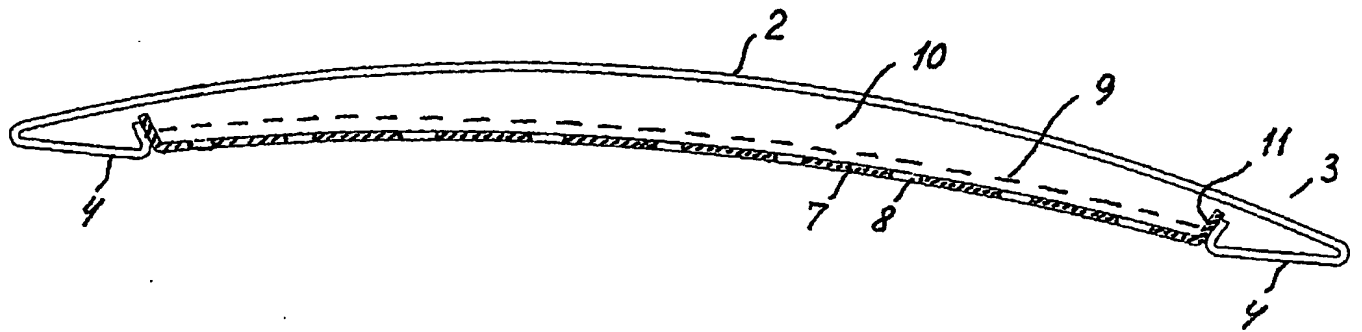
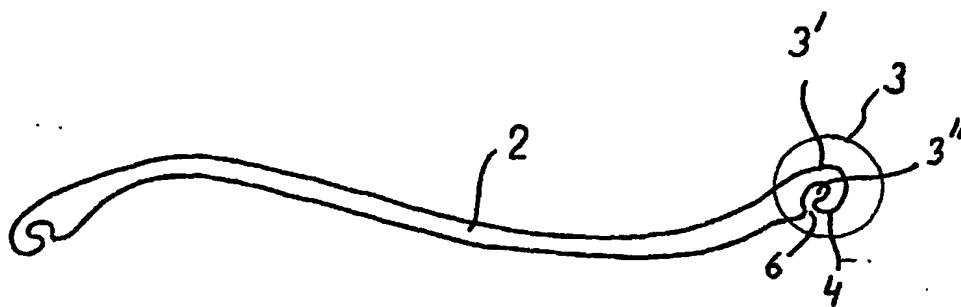
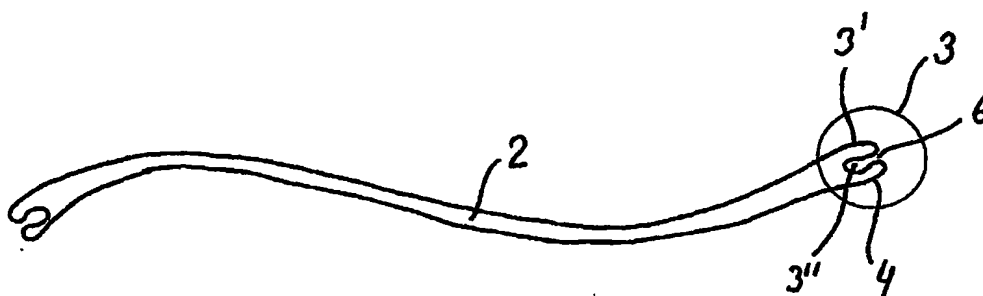


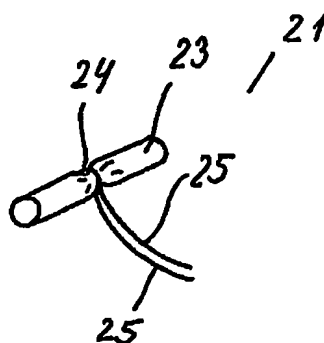
Fig. 2



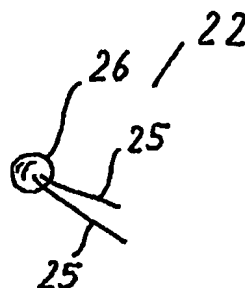
**Fig. 4a**



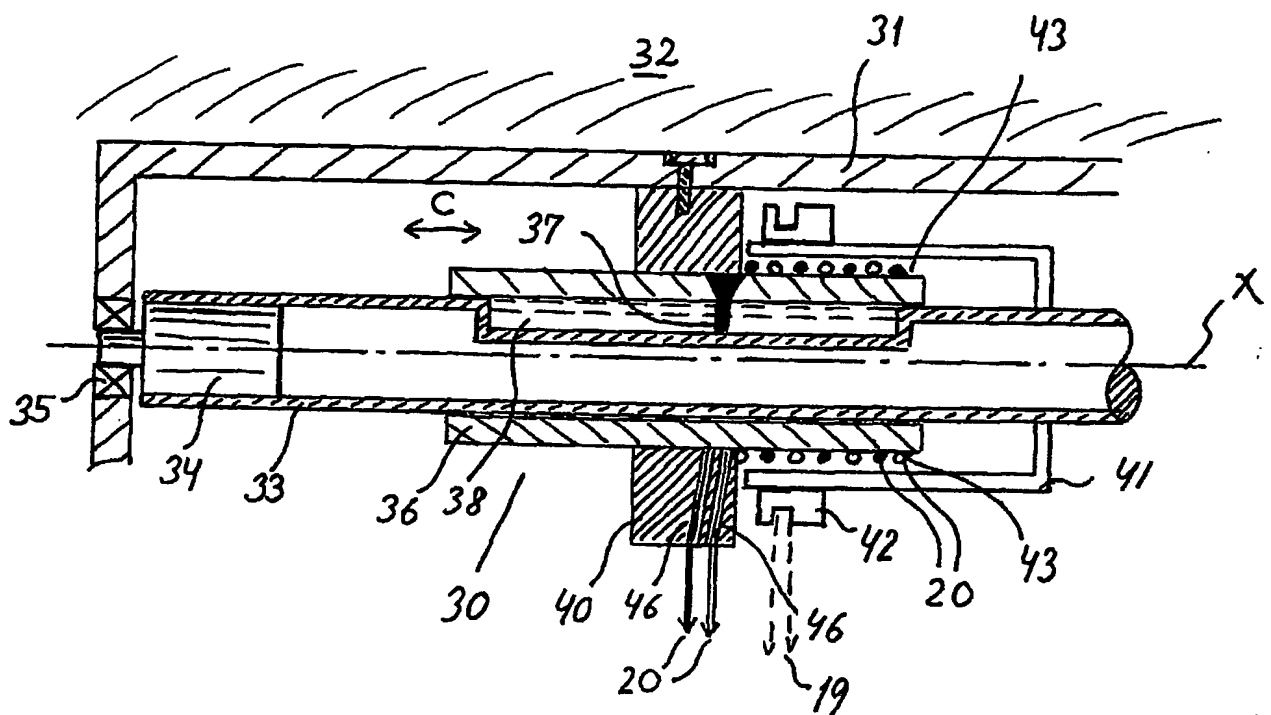
**Fig. 4b**



**Fig. 4c**



**Fig. 4d**



**Fig. 5**

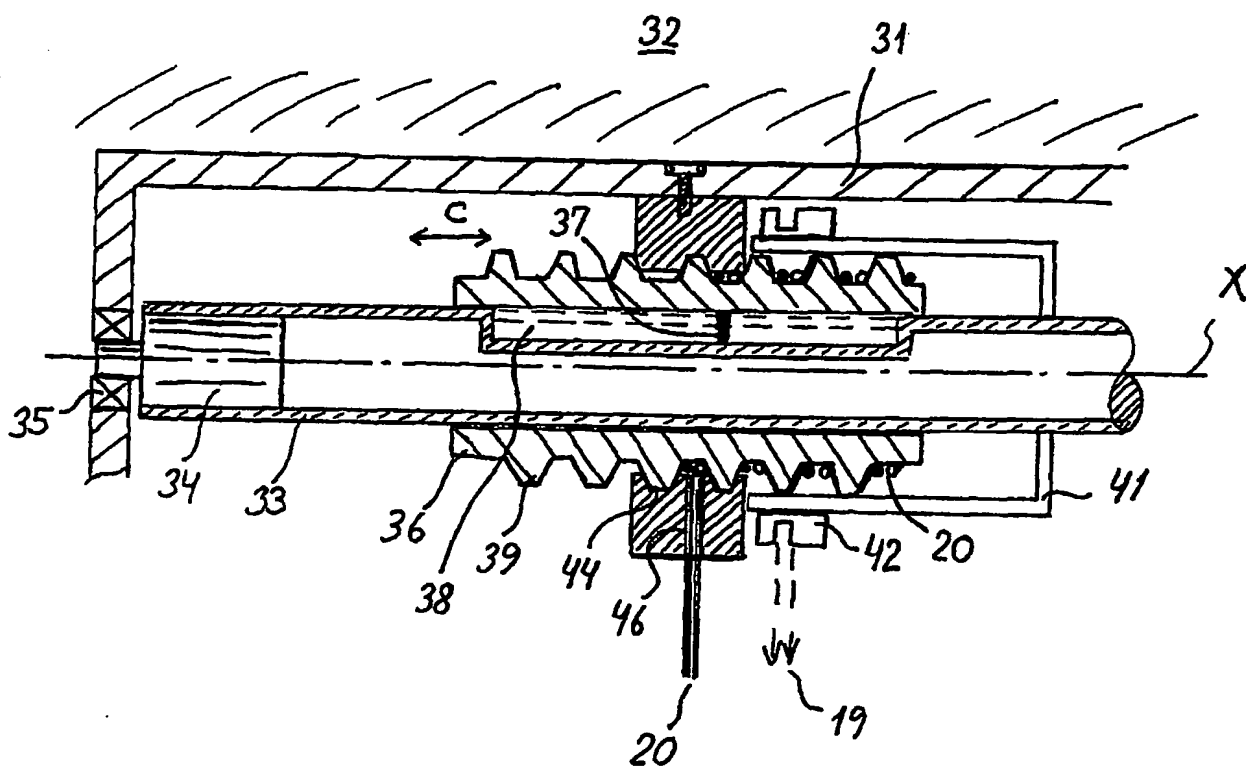


Fig. 6

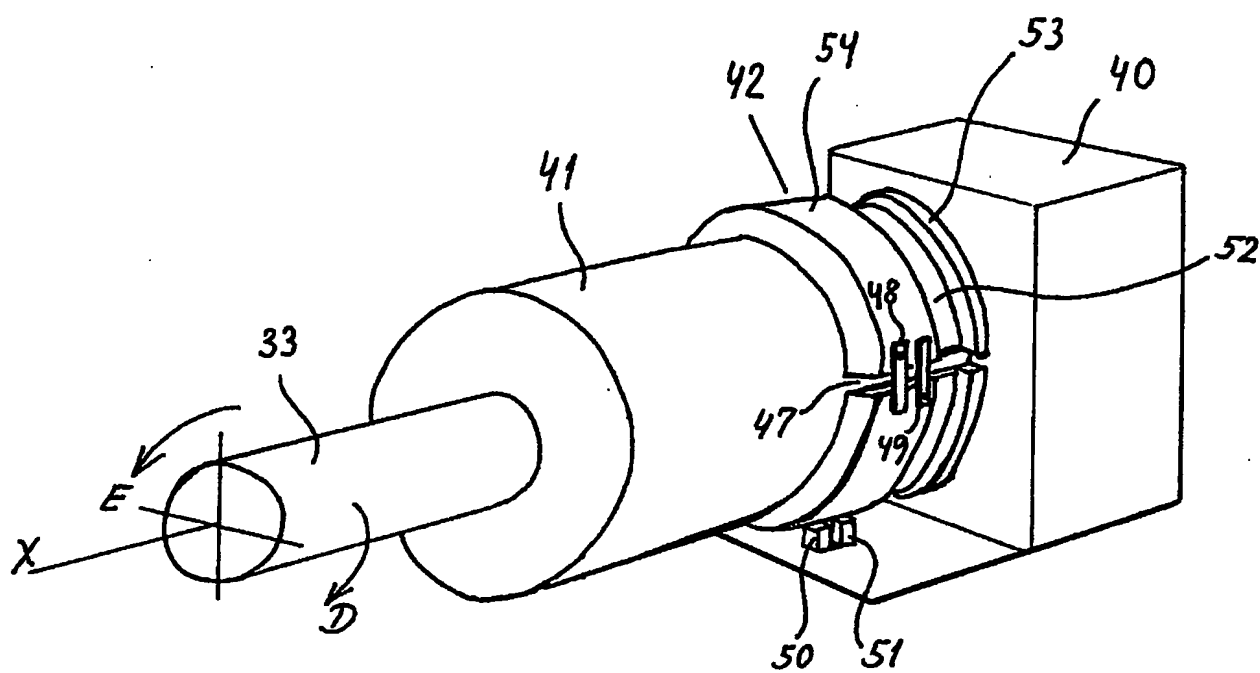
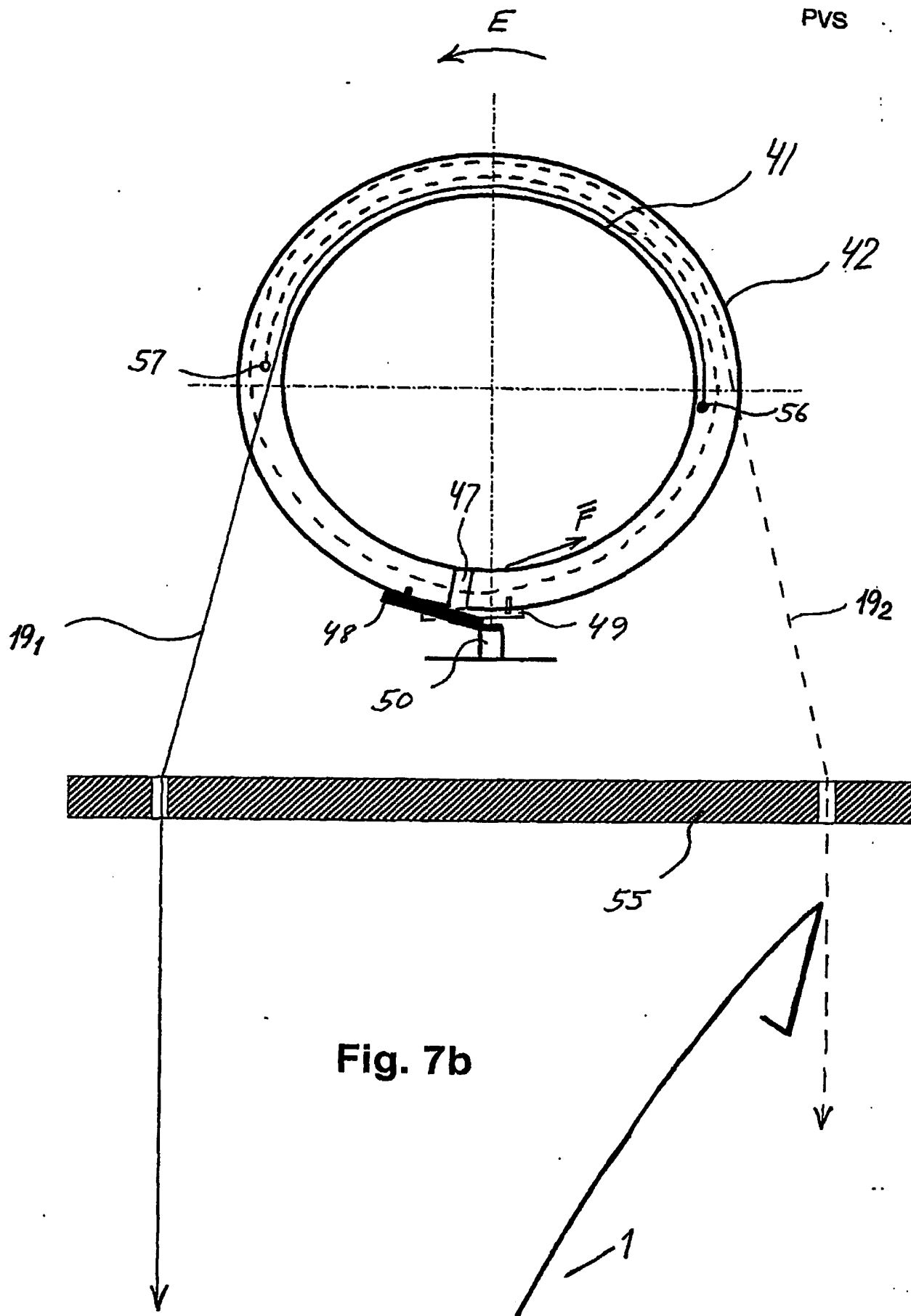


Fig. 7a



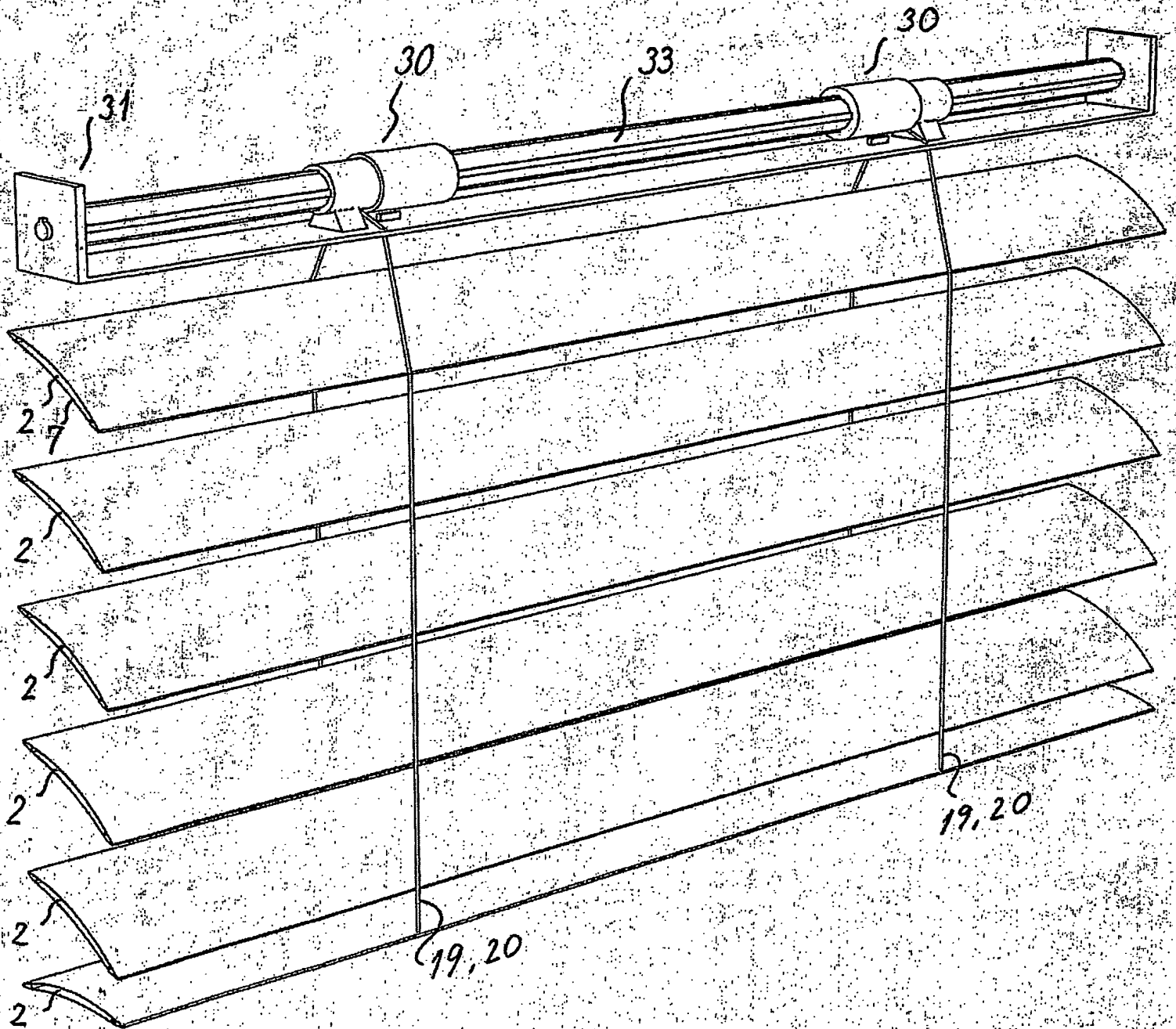


Fig. 8

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